



No. OF-2B0EE



OPERATION & MAINTENANCE MANUAL

FORKLIFT TRUCK

Gas. & LPG Powered

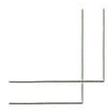
Diesel powered

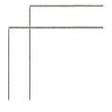
FG15C13	FHG15C3	FHD15C3Z	FHD15C3	FHD20C3A
FG15T13	FHG15T3	FHD15T3Z	FHD15T3	FHD20T3A
FG18C13	FHG18C3	FHD18C3Z	FHD18C3	FHD25C3A
FG18T13	FHG18T3	FHD18T3Z	FHD18T3	FHD25T3A
FG20C3	FHG20C3	FHD20C3Z	FHD20C3	FHD30C3A
FG20T3	FHG20T3	FHD20T3Z	FHD20T3	FHD30T3A
FG25C3	FHG25C3	FHD25C3Z	FHD25C3	
FG25T3	FHG25T3	FHD25T3Z	FHD25T3	
FG30C3	FHG30C3	FHD30C3Z	FHD30C3	
FG30T3	FHG30T3	FHD30T3Z	FHD30T3	
FG35T3S				



It is the responsibility of the operator and supervisor to read and understand this manual. Protect the earth and be kind to your lift truck.

TCM CORPORATION





Thank you very much for your purchase of TCM's product.

This Operation & Maintenance Manual was written to provide the owner/operator with information about the safe operation and maintenance of the TCM forklift truck. Read this manual thoroughly and become completely familiar with the lift truck before using it. If you have any questions, see your dealer.

Due to improvements in design, it is possible that the description contained herein may not completely apply to the truck delivered to you.

⚠ CAUTION
If the truck is to be leased, loaned or sold to anyone, this manual must be with the truck.

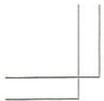
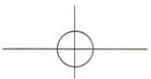
IMPORTANT

The specifications and attachments of the trucks vary with different destinations. The following symbols are used to indicate their destinations in this manual.

Code	Destination
EXA	North America
EXC	Oceania
EXB	All regions excluding North America, EU member countries, Oceania and South Africa
EXE	EU member countries (excluding Scandinavia)
EXK	South Africa
EXN	Scandinavia

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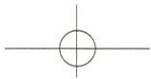
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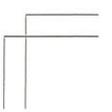




Rated load	Truck model	Engine model	Rated load	Truck model	Engine model	Rated load	Truck model	Engine model
1.5 tons	FG15C13	K15	2 tons	FG20C3	K21	3 tons	FG30C3	K21
	FG15T13	K15		FG20T3	K21		FG30T3	K21
	FHG15C3	K21		FHG20C3	K25		FHG30C3	K25
	FHG15T3	K21		FHG20T3	K25		FHG30T3	K25
	FD15C13	D1503		FD20C3	TD27-II		FD30C3	TD27-II
	FD15T13	D1503		FD20T3	TD27-II		FD30T3	TD27-II
	FHD15C3Z	C240		FD20C3Z	C240		FD30C3Z	C240
	FHD15T3Z	C240		FD20T3Z	C240		FD30T3Z	C240
	FHD15C3	TD27-II		FHD20C3	V3300		FHD30C3	V3300
	FHD15T3	TD27-II		FHD20T3	V3300		FHD30T3	V3300
1.75 tons	FG18C13	K15	2.5 tons	FHD20C3A	QD32	3.5 tons	FHD30C3A	QD32
	FG18T13	K15		FHD20T3A	QD32		FHD30T3A	QD32
	FHG18C3	K21		FG25C3	K21		FD35T3S	QD32
	FHG18T3	K21		FG25T3	K21		FG35T3S	K25
	FHG18C3Z	K21		FHG25C3	K25			
	FHG18T3Z	K21		FHG25T3	K25			
	FD18C13	D1503		FHD25C3	TD27-II			
	FD18T13	D1503		FD25C3Z	TD27-II			
	FHD18C3Z	C240		FD25T3Z	C240			
	FHD18C3	C240		FHD25C3	V3300			
FHD18T3Z	TD27-II	FHD25T3	V3300					
FHD18C3	TD27-II	FHD25C3A	QD32					
FHD18T3	TD27-II	FHD25T3A	QD32					

Note: In this manual, trucks with manual transmission are expressed as **C** type, and those with automatic transmission as **T** type.





1. SAFETY

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